

Part Number	00113453	Name	Shoe, rotary, type C 4 OD 11.6 PPF 1018 4 FJWP box
Primary Legacy Number	64817	Version	A.6
Secondary Legacy Number		Is Prime	Not Set
Type	Separable	Source	Make
Submitter			
Checker		Promoter	
Described By	Document Number		Version
	D000005144		A.1
Classification	Weatherford/Fishing/Washover equipment/Rotary shoes		
Attribute	Value	Attribute	Value
CONNECTION UP NAME	FJWP	CONNECTION UP SIZE	4.000 in
CONNECTION UP SIZE FRACTIONAL	4	CONNECTION UP TYPE	Box
DRESSED INSIDE DIAMETER	3.250 in	DRESSED OUTSIDE DIAMETER	4.00 in
DRESSED OUTSIDE DIAMETER TYPE	Smooth	DRESSING MATERIAL	Crushed Carbide
INSIDE DIAMETER	3.540 in	MODIFIER	rotary
NOUN	Shoe	OUTSIDE DIAMETER	4.000 in
PIPE GRADE	1018	SHOE TYPE	C
WASHPIPE SIZE	4.000 in	WASHPIPE WEIGHT	9.50 lbs-mass/ft

PDF Created:
2013-09-04 04:50:23 CDT



© Weatherford 2013 All rights reserved
This document is copyrighted and whether containing patentable or non-patentable subject matter is and comprises the proprietary and confidential information of Weatherford International Ltd. and by receiving this document the recipient agrees that this document is loaned in confidence with the understanding that neither it nor the information in it will be reproduced or disclosed, in whole or in part for any purpose except the limited purpose for which it is loaned. This document and any facsimiles hereof shall be returned to Weatherford International Ltd. upon demand.

PDM SYSTEM INFORMATION FOR PART 00113453
Shoe, rotary, type C 4 OD 11.6 PPF 1018 4 FJWP box

Line Number	Number	Name	Quantity	UOM	Reference Designator
3	00104547	WELD MEDIA, NICKEL SILVER 0.125 DIA IN FLUX COATED	1.0	pounds	
999	00102757	Rod, carbide composite 0.125 DIA 0.125 LG IN	3.0	pounds	

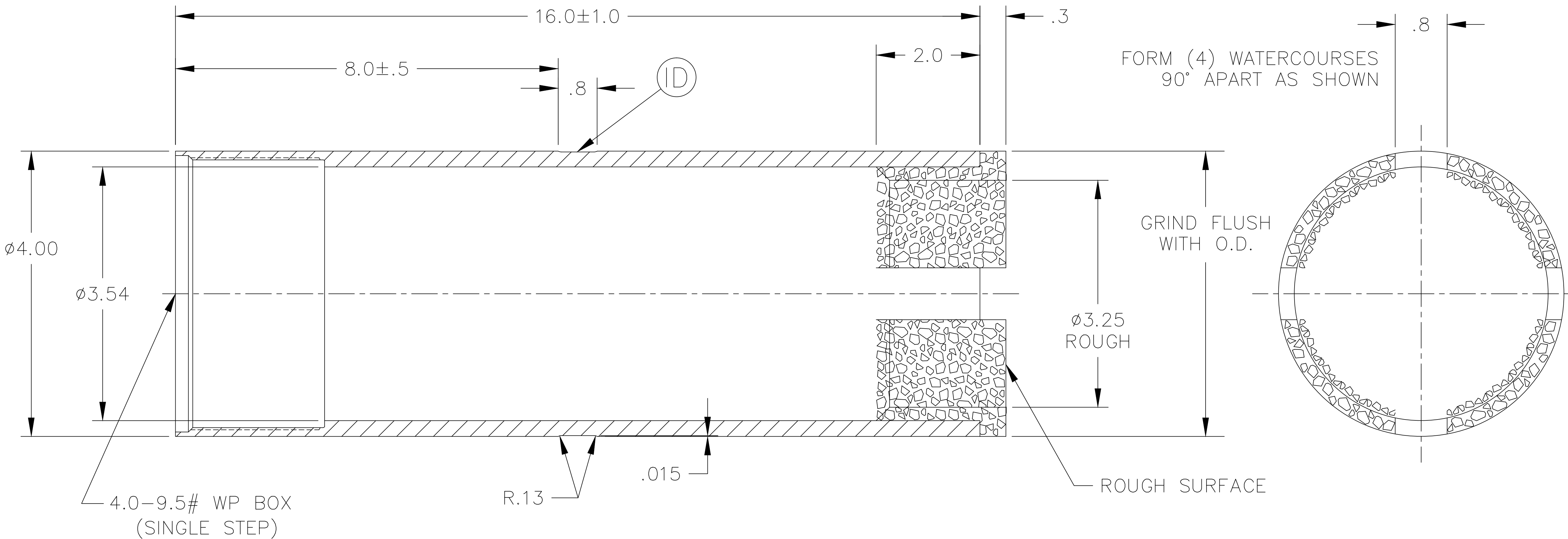


© Weatherford 2013 All rights reserved
This document is copyrighted and whether containing patentable or non-patentable subject matter is and comprises the proprietary and confidential information of Weatherford International Ltd. and by receiving this document the recipient agrees that this document is loaned in confidence with the understanding that neither it nor the information in it will be reproduced or disclosed, in whole or in part for any purpose except the limited purpose for which it is loaned. This document and any facsimiles hereof shall be returned to Weatherford International Ltd. upon demand.

PDM SYSTEM INFORMATION FOR PART 00113453
Shoe, rotary, type C 4 OD 11.6 PPF 1018 4 FJWP box

64817

ITEM	PART NO.	QTY	WMS#	DESCRIPTION
1		1	905	SHOE, ROTARY
2	60793	AR		KUTRITE, 1/8 X 1/8
3	890989	AR		WELD MEDIA, NICKEL SILVER



64817

* REV	DESCRIPTION OF REVISION	Rev'd By Date	Chk'd By

ENGINEERING LOCATION: PEARLAND, TX		DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED		
1. BREAK ALL SHARP EDGES. 2. SURFACE FINISH 250 RMS. 3. FILLET RADII .03/.06 4. T.I.R .03 MAX		ALL DIMENSIONS ARE IN INCHES
TOLERANCES		THREAD SURFACE FINISH 125/√
INCH	ANGLES	MATERIAL:
.X± .1	X° ± 5°	
.XX± .03	X°-XX' ± 0°-30'	
.XXX± .005		
FRACTIONS ± 1/16		HEAT TREAT:
		SURFACE COATING: PHOSPHATE

© Weatherford International, Inc. 2001 ALL RIGHTS RESERVED
This document is copyrighted and whether containing patentable or nonpatentable subject matter, is and comprises the proprietary and confidential information of Weatherford International Inc., and by receiving this document, the recipient and the recipient's company agree that the document is loaned in confidence with the understanding that neither it nor the information in it will be reproduced, used or disclosed, in whole or in part for any purpose except the limited purpose for which it is loaned. This document shall be returned to Weatherford International Inc. upon demand.



DWN BY/DATE	DHB08/21/01	TITLE
CHK'D BY/DATE	MFG08/22/01	SHOE, ROTARY, TYPE "C"
APV'D BY/DATE	KWW08/22/01	4.0-9.5# WP; 16 LG; 3.25 ID
SCALE		

THIRD ANGLE PROJECTION	DRAWING NUMBER 64817	SIZE B	PAGE 1 OF 1	REV. *
---------------------------	-------------------------	-----------	----------------	-----------